

FAS: Min/Max Burst Pressure @ 72° F (psig)/22° C (barg)

Size	Materials		316 SS	Nickel	Inconel	Monel	Hast. C-276
1.0" DN 25	Minimum	psig	110	70	100	75	135
		barg	7.6	4.8	6.9	5.2	9.3
	Maximum	psig	4100	3500	4000	3750	5000
		barg	282.7	241.3	275.8	258.5	344.7
To withstand full vacuum	psig	220	140	200	140	270	
	barg	15.2	9.7	13.8	9.7	18.6	
Ring recommended if below	psig	475	350	400	350	550	
	barg	32.7	24.1	27.6	24.1	37.9	
1.5" DN 40	Minimum	psig	80	50	80	60	125
		barg	5.5	3.4	5.5	4.1	8.6
	Maximum	psig	4000	2900	3900	3500	4500
		barg	275.8	199.9	268.9	241.3	310.3
To withstand full vacuum	psig	160	100	170	120	250	
	barg	11	6.9	11.7	8.3	17.2	
Ring recommended if below	psig	350	250	300	275	400	
	barg	24.1	17.2	20.7	19	27.6	
2.0" DN 50	Minimum	psig	60	40	65	50	100
		barg	4.1	2.8	4.5	3.4	6.9
	Maximum	psig	3000	2000	2500	2300	3500
		barg	206.8	137.9	172.4	158.6	241.3
To withstand full vacuum	psig	120	80	130	100	200	
	barg	8.3	5.5	9	6.9	13.8	
Ring recommended if below	psig	270	180	225	200	300	
	barg	18.6	12.4	15.5	13.8	20.7	
3.0" DN 80	Minimum	psig	55	30	50	40	80
		barg	3.8	2.1	3.4	2.8	5.5
	Maximum	psig	2000	1600	2100	1800	2000
		barg	137.9	110.3	144.8	124.1	137.9
To withstand full vacuum	psig	110	60	100	80	160	
	barg	7.6	4.1	6.9	5.5	11	
Ring recommended if below	psig	200	145	225	175	250	
	barg	13.8	10	15.5	12.1	17.2	
4.0" DN 100	Minimum	psig	50	40	50	45	70
		barg	3.4	2.8	3.4	3.1	4.8
	Maximum	psig	2000	1400	1800	1600	2000
		barg	137.9	96.5	124.1	110.3	137.9
To withstand full vacuum	psig	110	80	100	90	140	
	barg	7.6	5.5	6.9	6.2	9.7	
Ring recommended if below	psig	200	125	175	150	250	
	barg	13.8	8.6	12.1	10.3	17.2	
6.0" DN 150	Minimum	psig	50	40	55	50	80
		barg	3.4	2.8	3.8	3.4	5.5
	Maximum	psig	1800	1200	1600	1400	2000
		barg	124.1	82.7	110.3	96.5	137.9
To withstand full vacuum	psig	100	80	110	100	160	
	barg	6.9	5.5	7.6	6.9	11	
Ring recommended if below	psig	125	125	125	125	175	
	barg	8.6	8.6	8.6	8.6	12.1	

Size	Materials		316 SS	Nickel	Inconel	Monel	Hast. C-276
8.0" DN 200	Minimum	psig	55	40	60	50	85
		barg	3.8	2.8	4.1	3.4	5.9
	Maximum	psig	1800	1100	1300	1200	1600
		barg	124.1	75.8	89.6	82.7	110.3
To withstand full vacuum	psig	110	80	120	100	170	
	barg	7.6	5.5	8.3	6.9	11.7	
Ring recommended if below		psig	125	125	125	125	175
		barg	8.6	8.6	8.6	8.6	12.1
10.0" DN 250	Minimum	psig	65	40	65	55	100
		barg	4.5	2.8	4.5	3.8	6.9
	Maximum	psig	1500	1000	1200	1100	1500
		barg	103.4	68.9	82.7	75.8	103.4
To withstand full vacuum	psig	130	80	130	110	200	
	barg	9	5.5	9	7.6	13.8	
Ring recommended if below		psig	125	125	125	125	175
		barg	8.6	8.6	8.6	8.6	12.1
12.0" DN 300	Minimum	psig	75	40	75	60	110
		barg	5.2	2.8	5.2	4.1	7.6
	Maximum	psig	1300	1000	1100	1000	1300
		barg	89.6	68.9	75.8	68.9	89.6
To withstand full vacuum	psig	150	80	150	120	220	
	barg	10.3	5.5	10.3	8.3	15.2	
Ring recommended if below		psig	125	125	125	125	175
		barg	8.6	8.6	8.6	8.6	12.1
14.0" DN 350	Minimum	psig	85	45	80	65	115
		barg	5.9	3.1	5.5	4.5	7.9
	Maximum	psig	1000	800	900	800	1000
		barg	68.9	55.2	62.1	55.2	68.9
To withstand full vacuum	psig	170	90	160	130	230	
	barg	11.7	6.2	11	9	15.9	
Ring recommended if below		psig	--	--	--	--	--
		barg	--	--	--	--	--
16.0" DN 400	Minimum	psig	90	50	85	70	120
		barg	6.2	3.4	5.9	4.8	8.3
	Maximum	psig	900	700	800	700	900
		barg	62.1	48.3	55.2	48.3	62.1
To withstand full vacuum	psig	180	100	170	140	240	
	barg	12.4	6.9	11.7	9.7	16.5	
Ring recommended if below		psig	--	--	--	--	--
		barg	--	--	--	--	--
18.0" DN 450	Minimum	psig	95	50	85	70	125
		barg	6.5	3.4	5.9	4.8	8.6
	Maximum	psig	800	600	700	600	800
		barg	55.2	41.4	48.3	41.4	55.2
To withstand full vacuum	psig	190	100	170	140	250	
	barg	13.1	6.9	11.7	9.7	17.2	
Ring recommended if below		psig	--	--	--	--	--
		barg	--	--	--	--	--
MAX TEMP	° F		900	750	900	800	900
	° C		482.2	398.9	482.2	426.7	482.2

Burst Tolerance

$\pm 5\% > 40$ psig	± 2 psig ≤ 40 psig
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Free Flow Area/Minimum Net Flow Area (MNFA)

Disk Size In.	Net Flow Area Sq. In.
1	0.864
1.5	2.036
2	3.355
3	7.393
4	12.73
6	28.89
8	50
10	78.9
12	113.1
14	137.9
16	176.7
18	233.7
24	405.9